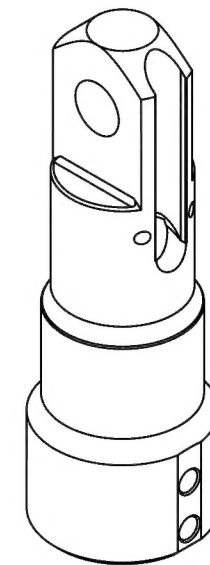
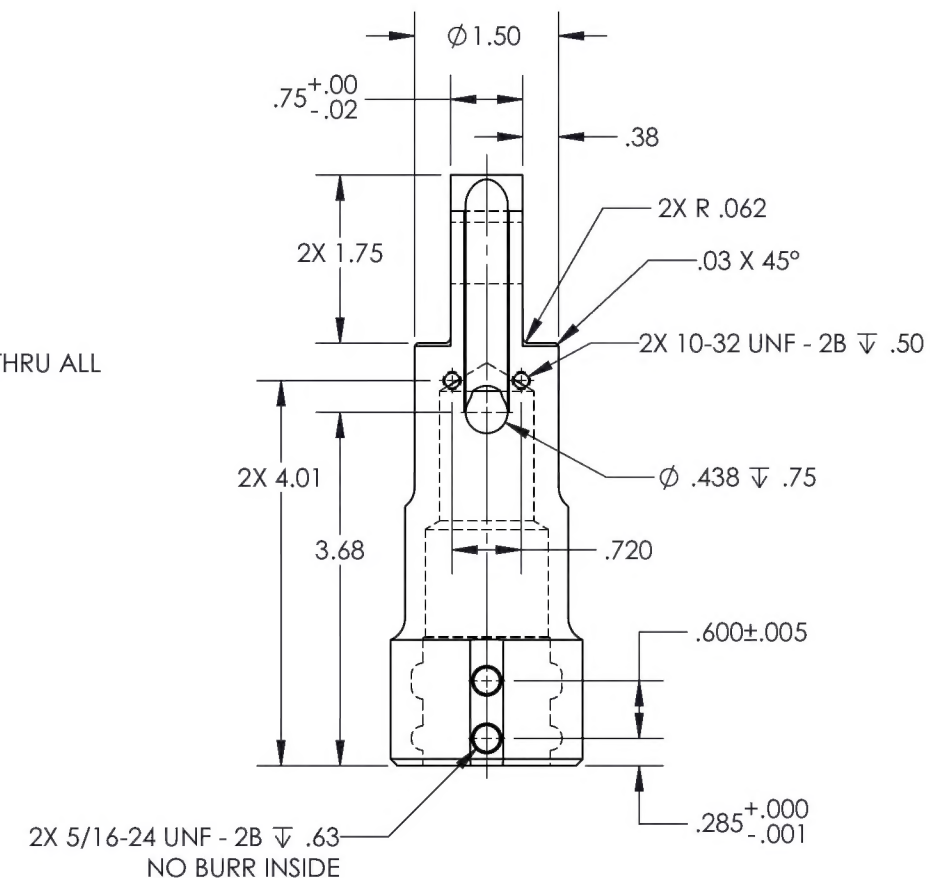
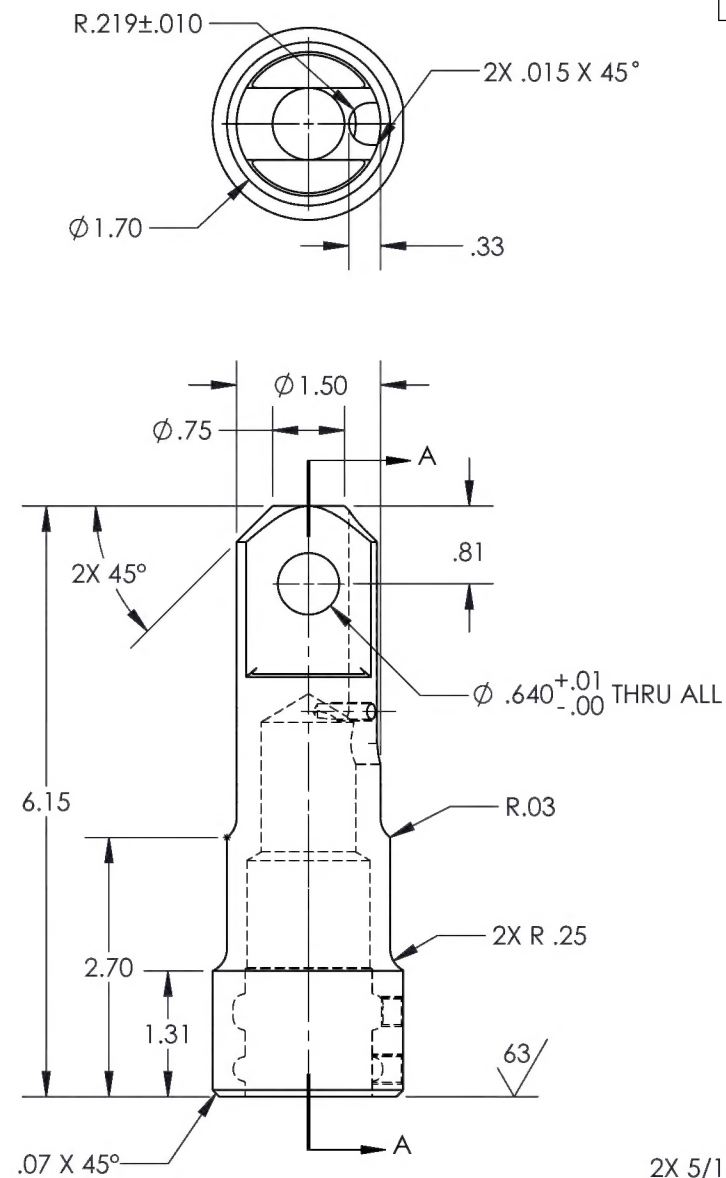
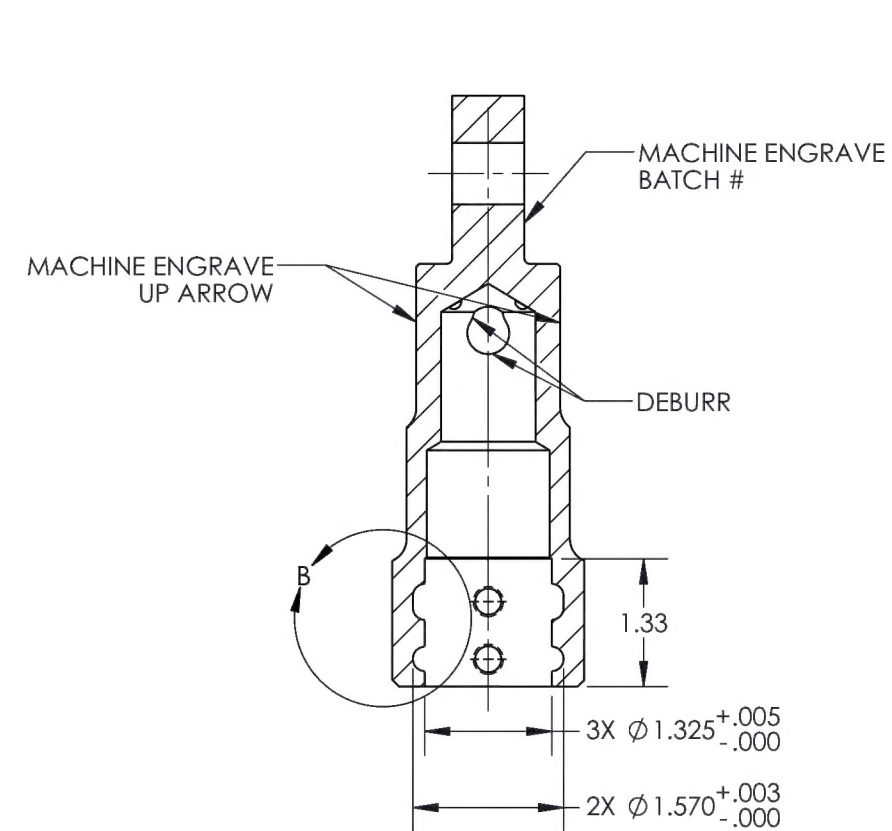


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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
1		RELEASED FOR PRODUCTION.	4/7/2017	DPD
2	17-0154	CH'D DIM WAS Ø1.00 +.010/- .000 ↯ 3.90 IS Ø.98 ↯ 3.90.	6/20/2017	RJC



NOTE:
USED ON SWA3-4.

DART AEROSPACE				
TITLE UPPER END SWA3 SWIVEL				
DWG NO. SWA3-110				REV 2
MAT'L S.S. 17-4, H1150/H1075		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
HEAT TREAT		.XXX ± .005 FRACTIONS ± 1/8		
FINISH		.XX ± .01 ANGLES ± 5°		
SPEC		.X ± .1 SURFACES = 125/		
DRAWN BY: DUERFELDT		1. BREAK ALL SHARP EDGES .015 X 45° OR .015R		
CHECKED: SM 03/23/2017		2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
OPPS APPR: AA 03/28/2017		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
QA APPR: JL 04/05/2017		USED ON MODEL		
APPROVED: JAG 04/07/2017				
SCALE 1:2		DATE 3/23/2017		SHEET 1 OF 1

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA3-110	1	UPPER END	S.S. 17-4, H1150/H1075	